

PROFIX

CP 365



Zapunjavanje: ●●●●○
 Fluidnost boje: ●●●●●
 Prijanjanje čelik: ●●●●●
 Prijanjanje plastika: ○○○○○
 Lakoća brušenja: ●●●●○

Jedinica	Pakovanje Zbirno (kutija)	Dostupne boje
800 ml	3 kom	● ●
3,5 L	2 kom	

Priprema podloge

Može se nanositi nakon brušenja i čišćenja sredstvom za uklanjanje silikona. Pogodan je za sirove limove i stare čvrste premaze laka.

Viskoznost prskanja na 20°C:

22-30 s DIN Cup 4 mm

Rok nakon otvaranja:

30 min

Preporučena veličina papirnog sita za boju:

190 μm (mokra-na-mokro 125 μm)

Pokrivnost:

~7-9 m²/l

Debljina osušenog premaza:

~120-140 μm

VOC:

2004/42/WE/IIIB(c)(540) <540

Brušenje:

Mokro: P600-P1000. Suvo: P400-P500

Datum minimalne trajnosti:

CP 365: 24 meseci (u originalnom neotvorenom pakovanju)

CP 297: 9 meseci (u originalnom neotvorenom pakovanju)



100 jedinica CP 365 HS,

25 jedinica učvršćivača CP 297,

20-25 jedinica razređivača CP 040,

30-40 jedinica razređivača CP 040 mokro-na-mokro tehnika.



Pištolj za farbanje*. Otvaranje mlaznice pneumatskom metodom:

1.7-1.9 mm.

Radni pritisak – Visoki pritisak: **4 bar***; HVLP: **2 bar***.

*Koristite opremu visokog pritiska i HVLP. Pritisak prema preporuci proizvođača pištolja.



Isparavanje između slojeva (20°C, 65% H.R.): **5 min.**



Sušenje 20°C, 65% H.R.:

Bez prašine: 10 min
Spreman za brušenje 2 h

Sušenje na 60°C, 65% H.R.:

Spreman za brušenje 30 min



Sušenje IR: ~15-20 min Spreman za brušenje

* Testirano sa CP 297 učvršćivačem.

The recipe of the product complies with the VOC guidelines. The products supplied by our company are subject to a number of factory tests, so they can meet the highest demands. However, be aware of the individual conditions of storage, preparation and applications that can influence on the effect of varnishing. The guarantee to keep the highest quality of the coating is to use the product only with the products of the Manufacturer and in accordance with the recommendations of the Manufacturer. The Manufacturer does not guarantee performance and compatibility of the Products with products other than those of the Manufacturer. In order to recognize the guarantee and all claims, the user shall use the technologies and techniques for given Products - according to the technical data sheet and execute the sample spray prior to target painting.